prism

Un wrap front and rear frames and remove front and rear doors from apertures.

Lay frame on longest side and attach base of cabinet to frame. Be sure to insert through base tag.

Fix with M6 x 12mm screws in each corner.

Repeat process for each corner with two screws per corner.

Repeat process for top of cabinet.

Cont…

prism

Locate frame with door keep fitted to right side of upright. This is the front of the cabinet.

Attach 3 x silver cross bracing to each side using M5 nuts supplied.

Repeat process for each side of cabinet.
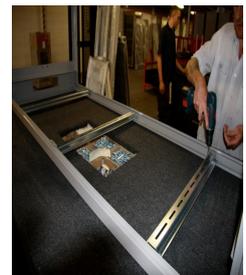
For 800mm wide cabinets, attach profiles to offset brackets on base and top of cabinet. For 600mm wide cabinets attach profiles to cross bracing in three positions.


Cont…

prism

Profiles being attached on 800mm wide cabinets.

Attach vertical infill panels to the front right and left profiles only. NB these are only used on 800mm wide cabinets.
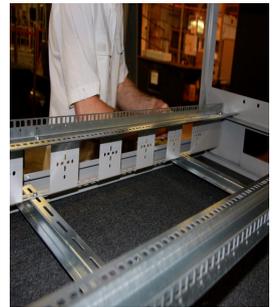
Un wrap and install raised top cover with M6 x 50mm roofing bolts and 4 x aluminium spacers.

Insert roofing bolt through the top cover and then through aluminum spacer and screw into captive fixing in top of cabinet.
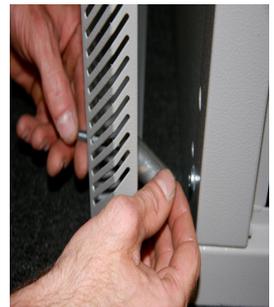
Tighten to prevent movement.

Cont…

prism

Attached transportation castor studs if moving to location or heavy duty castors/ feet / plinth if commencing installation.

Attach plastic transport castors.

Stand frame in completed position and install doors and side panels.

Cont…